

SAFETY DATA SHEET EPO-TEK® 302 Part A

1. Identification	
Product identifier	
Product name	EPO-TEK® 302 Part A
Product number	302/A
Recommended use of the chemical and restrictions on use	
Application	Adhesive.
Details of the supplier of the safety data sheet	
Supplier	Epoxy Technology, Inc. 14 Fortune Drive Billerica, MA 01821 USA (978) 667-3805 (978) 663-9782 www.epotek.com, SDS@epotek.com
Emergency telephone numbe	ī
Emergency telephone	+1 (800) 255-3924, +1 (813) 248-0585
2. Hazard(s) identification	
Classification of the substance	e or mixture
Physical hazards	Not Classified
Health hazards	Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317
Environmental hazards	Aquatic Chronic 2 - H411
Label elements	
Pictogram	
Signal word	Warning
Hazard statements	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects.
Precautionary statements	 P273 Avoid release to the environment. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P313 Get medical advice/ attention. P501 Dispose of contents/ container in accordance with national regulations.

Contains

Epoxy Phenol Novolac

3. Composition/information on ingredients

Mixtures	
Epoxy Phenol Novolac	60-100%
CAS number: 9003-36-5	
Classification Skin Irrit. 2 - H315	

Eye Irrit. 2 - H319 Skin Sens. 1 - H317 Aquatic Chronic 2 - H411

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures	
Description of first aid measure	
General information	Move affected person to fresh air at once. Get medical attention if any discomfort continues.
Inhalation	Move affected person to fresh air at once. Keep affected person warm and at rest. Get medical attention immediately.
Ingestion	Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention immediately.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
Eye contact	Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.
Most important symptoms and	effects, both acute and delayed
Inhalation	Vapors may cause headache, fatigue, dizziness and nausea.
Ingestion	May cause discomfort if swallowed.
Skin contact	Skin irritation. Allergic rash.
Eye contact	Severe irritation, burning and tearing.
Indication of immediate medicate	al attention and special treatment needed
Notes for the doctor	Treat symptomatically.
5. Fire-fighting measures	
Extinguishing media	
Suitable extinguishing media	Extinguish with the following media: Dry chemicals. Foam. Water spray.
Special hazards arising from the	he substance or mixture
Hazardous combustion products	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.
Advice for firefighters	
Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

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6. Accidental release measure	98
Personal precautions, protective equipment and emergency procedures	
Personal precautions	Wear protective clothing as described in Section 8 of this safety data sheet.
Environmental precautions	
Environmental precautions	Do not discharge into drains or watercourses or onto the ground. Avoid release to the environment.
Methods and material for conta	ainment and cleaning up
Methods for cleaning up	Provide adequate ventilation. Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Absorb in vermiculite, dry sand or earth and place into containers.
Reference to other sections	For personal protection, see Section 8.
7. Handling and storage	
Precautions for safe handling	
Usage precautions	Handle all packages and containers carefully to minimize spills. Avoid inhalation of vapors and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.
Advice on general occupational hygiene	Do not eat, drink or smoke when using this product. Wash promptly with soap and water if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.
Conditions for safe storage, in	cluding any incompatibilities
Storage precautions	Store at room temperature. Keep container tightly sealed when not in use. Protect from freezing and direct sunlight.
Specific end uses(s)	
Specific end use(s)	The identified uses for this product are detailed in Section 1.
8. Exposure Controls/personal	I protection
Ingredient comments	No exposure limits known for ingredient(s).
Exposure controls	
Protective equipment	
Appropriate engineering controls	Provide adequate general and local exhaust ventilation.
Eye/face protection	The following protection should be worn: Chemical splash goggles.
Hand protection	It is recommended that chemical-resistant, impervious gloves are worn.
Other skin and body protection	Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapor contact.

Hygiene measures	Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Wash promptly with soap and water if skin becomes contaminated. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.
Respiratory protection	If ventilation is inadequate, suitable respiratory protection must be worn.
9. Physical and Chemical Prop	perties
Information on basic physical a	and chemical properties
Appearance	Clear liquid.
Odor	Mild.
Flash point	> 93°C
Evaporation rate	<buac< th=""></buac<>
Solubility(ies)	Insoluble in water.
Other information	None.
10. Stability and reactivity	
Reactivity	The following materials may react violently with the product: Strong oxidizing agents.
Stability	Stable at normal ambient temperatures.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid heat, flames and other sources of ignition. Avoid contact with strong oxidizing agents.
Materials to avoid	Strong oxidizing agents.
Hazardous decomposition products	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors. Toxic gases/vapors/fumes of: Carbon dioxide (CO2). Carbon monoxide (CO).
11. Toxicological information	
Information on toxicological effects	
Inhalation	Gas or vapor in high concentrations may irritate the respiratory system.
Ingestion	May cause irritation.
Skin Contact	Causes skin irritation.
Eye contact	May cause severe eye irritation.
12. Ecological Information	
Ecotoxicity	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Acute toxicity - fish	Not available.
Persistence and degradability Persistence and degradability	The product is biodegradable.
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Bioaccumulative potential

Bio-Accumulative Potential	Bioaccumulation is unlikely to be significant because of the low water-solubility of this product.
Mobility in soil	
Mobility	Mobile.
Other adverse effects	
Other adverse effects	Not known.
13. Disposal considerations	
Waste treatment methods	
Disposal methods	Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.
14. Transport information	
UN Number	
UN No. (TDG)	3082
UN No. (IMDG)	3082
UN No. (ICAO)	3082
UN No. (DOT)	UN3082
UN proper shipping name	
Proper shipping name (TDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)
Proper shipping name (IMDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)
Proper shipping name (ICAO)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)
Proper shipping name (DOT)	ENVIRONMENTALLY HAZARDOUS SUBSTANCES, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)
Transport hazard class(es)	
DOT hazard class	9
DOT hazard label	9
TDG class	9
TDG label(s)	9
IMDG Class	9
ICAO class/division	9
Transport labels	

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DOT transport labels

9

Packing group

TDG Packing Group	Ш
IMDG packing group	Ш
ICAO packing group	Ш
DOT packing group	

Environmental hazards

Environmentally Hazardous Substance



Special precautions for user

Transport in bulk according to Not applicable. Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA) None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

None of the ingredients are listed.

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I) None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II) None of the ingredients are listed.

Massachusetts "Right To Know" List

None of the ingredients are listed.

Rhode Island "Right To Know" List None of the ingredients are listed.

Minnesota "Right To Know" List None of the ingredients are listed.

New Jersey "Right To Know" List None of the ingredients are listed.

Pennsylvania "Right To Know" List None of the ingredients are listed.

Inventories EU - EINECS/ELINCS

None of the ingredients are listed.

Canada - DSL/NDSL All the ingredients are listed or exempt.

US - TSCA All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS All the ingredients are listed or exempt.

Japan - MITI

All the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information Revision date 8/1/2017 Revision 3

Supersedes date	4/21/2016
Hazard statements in full	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.



SAFETY DATA SHEET EPO-TEK® 302 Part B

1. Identification	
Product identifier	
Product name	EPO-TEK® 302 Part B
Product number	302/B
Recommended use of the chemical and restrictions on use	
Application	Adhesive.
Details of the supplier of the s	afety data sheet
Supplier	Epoxy Technology, Inc. 14 Fortune Drive Billerica, MA 01821 USA (978) 667-3805 (978) 663-9782 www.epotek.com, SDS@epotek.com
Emergency telephone number Emergency telephone	<u>r</u> +1 (800) 255-3924, +1 (813) 248-0585
2. Hazard(s) identification	
Classification of the substance	e or mixture
Physical hazards	Not Classified
Health hazards	Acute Tox. 4 - H302 Skin Corr. 1B - H314 Resp. Sens. 1 - H334 Skin Sens. 1 - H317 Muta. 1B - H340 Repr. 1B - H360 STOT SE 3 - H335 STOT RE 2 - H373
Environmental hazards	Aquatic Acute 1 - H400 Aquatic Chronic 1 - H410
Label elements Pictogram	
Signal word	Danger
Hazard statements	 H302 Harmful if swallowed. H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H335 May cause respiratory irritation. H340 May cause genetic defects. H360 May damage fertility or the unborn child. H373 May cause damage to organs through prolonged or repeated exposure. H410 Very toxic to aquatic life with long lasting effects.

60-100%

10-30%

EPO-TEK® 302 Part B

Precautionary statements	 P273 Avoid release to the environment. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P284 [In case of inadequate ventilation] wear respiratory protection. P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting. P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P310 Immediately call a poison center/ doctor. P501 Dispose of contents/ container in accordance with national regulations.
Contains	4-Nonyl phenol, Amine Compound

4-Nonyi phenol, Amine Compound

3. Composition/information on ingredients

Mixtures

4-Nonyl phenol

CAS number: 84852-15-3

Classification

Acute Tox. 4 - H302 Skin Corr. 1B - H314 Repr. 2 - H361fd Aquatic Acute 1 - H400 Aquatic Chronic 1 - H410

Amine Compound

CAS number: Proprietary

Classification

Acute Tox. 4 - H302 Acute Tox. 4 - H312 Skin Corr. 1C - H314 Skin Sens. 1B - H317 Aquatic Chronic 3 - H412

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures Description of first aid measures Inhalation Remove affected person from source of contamination. Keep affected person warm and at rest. Get medical attention immediately. Ingestion Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention immediately. **Skin Contact** Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention promptly if symptoms occur after washing.

Eye contact	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Get medical attention immediately. Continue to rinse.	
Most important symptoms and	effects, both acute and delayed	
General information	Contains a substance which may cause genetic defects. Contains a substance/a group of substances which may damage fertility and the unborn child.	
Inhalation	May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation.	
Ingestion	Harmful if swallowed. May cause chemical burns in mouth and throat. May cause stomach pain or vomiting.	
Skin contact	Causes severe burns. May cause sensitisation by skin contact.	
Eye contact	Causes serious eye damage.	
Indication of immediate medicate	al attention and special treatment needed	
Notes for the doctor	Treat symptomatically.	
5. Fire-fighting measures		
Extinguishing media		
Suitable extinguishing media	Extinguish with the following media: Dry chemicals. Foam. Water spray.	
Special hazards arising from the	ne substance or mixture	
Specific hazards	Fire creates: Toxic gases/vapors/fumes of: Carbon monoxide (CO). Carbon dioxide (CO2).	
Hazardous combustion products	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.	
Advice for firefighters		
Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.	
6. Accidental release measure	S	
Personal precautions, protection	ve equipment and emergency procedures	
Personal precautions	Wear protective clothing as described in Section 8 of this safety data sheet.	
Environmental precautions		
Environmental precautions	Avoid or minimize the creation of any environmental contamination.	
Methods and material for containment and cleaning up		
Methods for cleaning up	Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate.	
Reference to other sections	For personal protection, see Section 8.	
7. Handling and storage		
Precautions for safe handling		
Usage precautions	Handle all packages and containers carefully to minimize spills. Avoid inhalation of vapors and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.	

Advice on general occupational hygiene	Provide eyewash station and safety shower. Pregnant or breastfeeding women should not work with this product if there is any risk of exposure. Wash promptly with soap and water if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.
Conditions for safe storage, in	cluding any incompatibilities
Storage precautions	Store at room temperature. Keep container tightly sealed when not in use.
Storage class	Corrosive storage.
Specific end uses(s)	
Specific end use(s)	The identified uses for this product are detailed in Section 1.
8. Exposure Controls/persona	I protection
Ingredient comments	No exposure limits known for ingredient(s).
Exposure controls	
Protective equipment	
Appropriate engineering controls	Provide adequate ventilation.
Eye/face protection	Wear tight-fitting, chemical splash goggles or face shield.
Hand protection	It is recommended that chemical-resistant, impervious gloves are worn.
Other skin and body protection	Wear appropriate clothing to prevent any possibility of skin contact.
Hygiene measures	Provide eyewash station and safety shower. Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Wash promptly with soap and water if skin becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.
Respiratory protection	If ventilation is inadequate, suitable respiratory protection must be worn.
9. Physical and Chemical Prop	perties
Information on basic physical	and chemical properties
Appearance	Liquid.
Color	Clear liquid.
Odor	Mild.
Flash point	>95°C
Vapor density	>1
Other information	None.
10. Stability and reactivity	

Reactivity	The following materials may react violently with the product: Acids. Strong oxidizing agents. Strong reducing agents. Strong alkalis.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time.
Materials to avoid	Strong acids. Strong alkalis. Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.
11. Toxicological information	

Information on toxicological effects

General information	Contains a substance which may cause genetic defects. Contains a substance/a group of substances which may damage fertility and the unborn child.
Inhalation	May cause respiratory system irritation.
Ingestion	Harmful if swallowed. May cause burns in mucous membranes, throat, esophagus and stomach.
Skin Contact	Causes burns. Harmful in contact with skin.
Eye contact	Causes burns. Risk of serious damage to eyes. A single exposure may cause the following adverse effects: Corneal damage.

12. Ecological Information

Ecotoxicity	The product contains a substance which is very toxic to aquatic organisms.
Acute toxicity - fish	Not available.
Persistence and degradability Persistence and degradability	The product is moderately biodegradable.
Bioaccumulative potential Bio-Accumulative Potential	The product is not bioaccumulating.
Mobility in soil Mobility	Mobile.
Other adverse effects Other adverse effects	Not known.
13. Disposal considerations	

Waste treatment methods

Disposal methods

Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information	
UN Number	
UN No. (TDG)	3267
UN No. (IMDG)	3267
UN No. (ICAO)	3267
UN No. (DOT)	UN3267
UN proper shipping name	
Proper shipping name (TDG)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (4-Nonyl phenol)
Proper shipping name (IMDG)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (4-Nonyl phenol)
Proper shipping name (ICAO)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (4-Nonyl phenol)
Proper shipping name (DOT)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (4-Nonyl phenol)
Transport hazard class(es)	
DOT hazard class	8
DOT hazard label	8
TDG class	8
TDG label(s)	8
IMDG Class	8
ICAO class/division	8
Transport labels	



DOT transport labels



Packing group

TDG Packing Group	III
IMDG packing group	111
ICAO packing group	111
DOT packing group	111
Environmental hazards	

Environmentally Hazardous Substance



EmS	F-A, S-B
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.
15. Regulatory information	
Regulatory References	Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.
US Federal Regulations	
CERCLA/Superfund, Hazardo None of the ingredients are list	us Substances/Reportable Quantities (EPA) ted.
SARA Extremely Hazardous S None of the ingredients are list	ubstances EPCRA Reportable Quantities ted.
SARA 313 Emission Reporting None of the ingredients are list	
CAA Accidental Release Prevention None of the ingredients are list	
US State Regulations	
	nogens and Reproductive Toxins
None of the ingredients are list	led.
None of the ingredients are list California Air Toxics "Hot Spot	
-	s" (A-I)
California Air Toxics "Hot Spot	s" (A-I) ted. s" (A-II)
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California Air Toxics "Hot Spot None of the ingredients are list California Air Toxics "Hot Spot None of the ingredients are list Massachusetts "Right To Know The following ingredients are li	s" (A-I) ted. s" (A-II) ted. v" List
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California Air Toxics "Hot Spot None of the ingredients are list California Air Toxics "Hot Spot None of the ingredients are list Massachusetts "Right To Know" The following ingredients are list 4-Nonyl phenol Rhode Island "Right To Know" None of the ingredients are list 4-Nonyl phenol Minnesota "Right To Know" List	s" (A-I) ted. s" (A-II) ted. v" List sted: List ted.

Pennsylvania "Right To Know" List

The following ingredients are listed: *4-Nonyl phenol*

Inventories

EU - EINECS/ELINCS

Some of the ingredients are listed or exempt.

Canada - DSL/NDSL

Some of the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

Some of the ingredients are listed or exempt.

Australia - AICS

Some of the ingredients are listed or exempt.

Japan - MITI

Some of the ingredients are listed or exempt.

Korea - KECI

Some of the ingredients are listed or exempt.

China - IECSC

Some of the ingredients are listed or exempt.

Philippines - PICCS

Some of the ingredients are listed or exempt.

16. Other information

8/1/2017
8/1/2017
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4/21/2016
H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 May cause respiratory irritation.
H340 May cause genetic defects.
H360 May damage fertility or the unborn child.
H361fd Suspected of damaging fertility. Suspected of damaging the unborn child.
H373 May cause damage to organs through prolonged or repeated exposure.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.